
CHAPTER 7

TIMBER STRUCTURES¹

FOREWORD

The material in this chapter is written with regard to typical North American Railroad Timber Trestles and other timber structures mentioned herein with

- Spans up to 16 feet,
- Standard Gage Track,
- Normal North American passenger and freight equipment, and
- Speeds of freight trains up to 80 mph and passenger trains up to 90 mph.

Special provisions for longer spans and/or higher train speeds should be added by the company as necessary.

This chapter is presented as a consensus document by a committee that comprises railroad engineers, engineers in private practice, engineers involved in research and teaching, and other industry professionals having substantial and broad-based experience designing, evaluating, and investigating timber structures used by railroads. The recommendations contained herein are based upon past successful usage and are periodically updated to ensure future successful usage. Therefore, as an ongoing concern, the recommendations printed herein are updated in response to changes in the operating environment, changes in the designations and availability of material and material systems, advances in design and maintenance practices, and advances in the state of knowledge overall. These recommendations have been developed and are intended for routine use and might not provide sufficient criteria for infrequently encountered conditions. Professional judgment must be exercised when applying the recommendations of this chapter as part of an overall solution to any particular problem.

In general, this chapter is revised and printed anew on a calendar-year basis. The latest printed revision of the chapter should be used, regardless of the age of an existing structure. For purposes of determining historical recommendations under which an existing structure may have been built and maintained, it can prove useful to examine previous printed editions of the chapter. However, when historical recommendations differ from the

¹ The material in this and other chapters in the *AREMA Manual for Railway Engineering* is published as recommended practice to railroads and others concerned with the engineering, design and construction of railroad fixed properties (except signals and communications), and allied services and facilities. For the purpose of this Manual, RECOMMENDED PRACTICE is defined as a material, device, design, plan, specification, principle or practice recommended to the railways for use as required, either exactly as presented or with such modifications as may be necessary or desirable to meet the needs of individual railways, but in either event, with a view to promoting efficiency and economy in the location, construction, operation or maintenance of railways. It is not intended to imply that other practices may not be equally acceptable.

recommendations contained in the latest printed revision of the chapter, the recommendations of the latest printed revision of the chapter should be used.

Buildings should be designed and constructed in accordance with the requirements of the authority having jurisdiction at the site of construction (Refer to [Chapter 6, Buildings and Support Facilities](#)).

TABLE OF CONTENTS

Part/Section	Description	Page
1	Material Specifications for Lumber, Timber, Engineered Wood Products, Timber Piles, Fasteners, Timber Bridge Ties and Recommendations for Fire-Retardant Coating for Creosoted Wood	7-1-1
1.1	Structural Grades of Softwood Lumber and Timber	7-1-3
1.2	Grading Rules for Hardwood Structural Timbers.	7-1-3
1.3	Specifications for Engineered Wood Products.	7-1-3
1.4	Ordering Structural Lumber, Timber and Engineered Wood Products	7-1-6
1.5	Specifications for Timber Piles.	7-1-7
1.6	Specifications of Fasteners for Timber Trestles	7-1-14
1.7	Specifications for Timber Bridge Ties	7-1-17
1.8	Recommendations for Fire-Retardant Coating for Creosoted Wood	7-1-21
2	Design of Wood Railway Bridges and Trestles for Railway Loading.	7-2-1
2.1	General.	7-2-3
2.2	General Features of Design	7-2-3
2.3	Loads, Forces and Stresses	7-2-7
2.4	Designing for Engineered Wood Products	7-2-11
2.5	Allowable Unit Stresses for Stress-Graded Lumber	7-2-21
2.6	Details of Design	7-2-40
3	Rating Existing Wood Bridges and Trestles	7-3-1
3.1	Rules for Rating Existing Wood Bridges and Trestles	7-3-2
4	Construction and Maintenance of Timber Structures.	7-4-1
4.1	Handling of Material (2023)	7-4-2
4.2	Storage of Material (2023)	7-4-2
4.3	Workmanship for Construction and Maintenance of Pile and Framed Trestles (2017).	7-4-3
4.4	Framing of Timber (2020)	7-4-3
4.5	Substructure	7-4-4
4.6	Superstructure	7-4-15
4.7	Moisture Control and Use of Preservatives.	7-4-18
4.8	Methods of Fireprotecting Timber Bridges	7-4-19
5	Inspection of Timber Structures.	7-5-1
5.1	General (2025).	7-5-1
5.2	Details of Inspection	7-5-2
6	Commentary.	7-6-1
6.1	Materials Commentary	7-6-2
6.2	Design Commentary	7-6-6
6.3	Rating Commentary	7-6-14
6.4	Construction and Maintenance Commentary	7-6-17
6.5	Inspection Commentary	7-6-19

TABLE OF CONTENTS (CONT)

Part/Section	Description	Page
Chapter 7 Glossary		7-G-1
References		7-R-1
Appendix 1 - Contemporary Designs and Design Aids		7-A1-1
Appendix 2 - Designs and Design Aids for Rehabilitation of Existing Timber Trestles ...		7-A2-1
Appendix 3 - Legacy Designs		7-A3-1
Appendix 4 - Temporary Structures		7-A4-1

INTRODUCTION

The Chapters of the AREMA Manual are divided into numbered Parts, each comprised of related documents (specifications, recommended practices, plans, etc.). Individual Parts are divided into Sections by centered headings set in capital letters and identified by a Section number. These Sections are subdivided into Articles designated by numbered side headings.

Page Numbers – In the page numbering of the Manual (7-2-1, for example) the first numeral designates the Chapter number, the second denotes the Part number in the Chapter, and the third numeral designates the page number in the Part. Thus, 7-2-1 means Chapter 7, Part 2, page 1.

In the Glossary and References, the Part number is replaced by either a “G” for Glossary or “R” for References.

Document Dates – The bold type date (Document Date) at the beginning of each document (Part) applies to the document as a whole and designates the year in which revisions were last made somewhere in the document, unless an attached footnote indicates that the document was adopted, reapproved, or rewritten in that year.

Article Dates – Each Article shows the date (in parenthesis) of the last time that Article was modified.

Revision Marks – All current year revisions (changes and additions) which have been incorporated into the document are identified by a vertical line along the outside margin of the page, directly beside the modified information.

Proceedings Footnote – The Proceedings footnote on the first page of each document gives references to all Association action with respect to the document.

Annual Updates – New manuals, as well as revision sets, will be printed and issued yearly.